



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2995

Job Sheet 176370



Part No: D2995

Job Qty: 4 ea

Part Name: Bearpaw, 500



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP A 01.03.07 New Issue EC IPP Rev:B New Manufacturing Process 08-11-15 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		re 18/04/2018
110	Waterjet	4 pcs	4/27/18	4/27/18	0.00	0.67	Waterjet1		re 18/04/2018
120	CNC Vertical Machining	4 pcs	4/27/18	4/27/18	0.00	6.82	HAAS1-2		mmb 18/06/2018
130	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Machining-1		11/18/06/2018
140	QC	4 pcs	4/27/18	4/27/18	0.00	0.00	QC8 Machining-1		11/18/06/2018
150	Packaging	4 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3	5/14/18	21 JUN 28 2018
160	QC21-SA	4 Ea	4/27/18	4/27/18	0.00	0.00	QC21		21 JUN 29 2018

Part Op 110 - CUT BLANK AS PER FILE D2995

Descriptions: 120 - Inspect material for defects or damage prior to machining Machine as per folio FA119 Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	13.6000 sf (3.4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	14	1,690	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 3:26 PM Dart.Gagnon.Michelle



Container No: S065639



Part: D2995

Job No: 176370

Serial No/Batch: S065639

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/26/18

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18-C

DART AEROSPACE LTD		Work Order:	176370
Description: Bearpaw		Part Number:	D2995
Inspection Dwg: D2995	Rev: A1	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.625	+/-0.010	.625	✓		Uer	
0.250	+/-0.010	.250	✓		Uer	
R0.25	+/-0.030	R.0.25	✓		R.G.	
0.25 x 45°	+/-0.030 x 0.5°	0.25 x 45°	✓		Uer	
5.86	+/-0.030	5.86	✓		Uer	
0.950	+/-0.010	.950	✓		Uer	
0.433	+/-0.010	0.440	✓		Uer	
19.00	+/-0.030	19.00	✓		TAPE	
4.25	+/-0.030	4.25	✓		Uer	
3.63	+/-0.030	3.63	✓		Uer	
7.375	+/-0.010	7.375	✓		Uer	
11.625	+/-0.010	11.625	✓		TAPE	
0.38	+/-0.030	0.38	✓		Uer	
3.081	+/-0.010	3.081	✓		Uer	
17.73	+/-0.030	17.73	✓		TAPE	
19.34	+/-0.030	19.34	✓		TAPE	
Ø0.260	+0.006/-0.001	Ø.260	✓		G.P.	
0.30	+0.030/-0.000	0.315	✓		D.G.	
Ø0.93	+/-0.030	Ø.930	✓		Uer.	

Measured by:	DAS 52 9-89 / mmml	Audited by:	mmml	Prototype Approval:	N/A
Date:	18/06/25	Date:	18/06/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.10.02	New Issue	KJ/JLM	
B	09.05.19	Tolerances revised	KJ	